

**SPRT<sup>®</sup>**

**SPRM**

**Micro Thermal Printer  
A, C, DN, DII, DIII, T Series**

**User's Manual**

**Beijing Spirit Technology  
Development Co, Ltd.**

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## Introduction

SPRM series thermal printers are a series of micro intellectual printer that our company developed in order to face the current century. The series of printer adopt imported print head, and their remarkable features are: delicate dimension, complete function, high speed and definition, elegant in appearance, simple operation, convenient connection and so on. Especially the working environment, ribbons, ribbon lubricant etc. are incomparable in the aspects of working environment protection and cost saving. The model of our thermal printer is complete, and the printers are installed in standard size, they are the most ideal products for the update of medical equipments, fire alarm control, industrial control and other instruments and meters.

SPRM series thermal printers not only can print ASCII characters, but also can print English, Greek, German, French, Russian and Japanese katakana, moreover, they can print 16×16, 24×24 dots Chinese characters and a large number of mathematics symbols, special-purpose symbols and various kinds of graphic and curving symbols. They also have the functions of setting character line spacing and character size, defining partial code characters and self-testing.

SPRM printers have WINDOWS driver programs, can directly print all kinds of characters, Chinese characters and graphics under PC.

## Chapter 1 Feature and Performance

### 1.1 Features

- \* Adopt thermal print method.
- \* Integrates the print head and circuit, can be installed on the horizontal or vertical panel of the instrument or equipment conveniently.
- \* Self installed one-chip computer, have standard parallel or serial interface, can conveniently be used with all kinds of PC or intellectual instruments, meters together.
- \* Have latest print commands of Chinese characters, characters, graphics etc., can print all standard ASCII characters of 5×7 dots and Chinese characters of 16×16, 24×24 dots. Command set is compatible with traditional printer.
- \* Print speed: 27mm/sec.; 15mm/sec.
- \* Have self-test function, can print all of the code characters with high definition and elegant font.
- \* Have enough print buffer area. (8K~32K)
- \* Print paper: thermal paper with 58mm width.
- \* Working temperature: 0~50°C.
- \* Installation size (mm): (W ×D ×H) mm.
  - C series: 108 ×90 ×114
  - A series: 103 ×57 ×82
  - DN series: 103 ×57 ×82
  - DII series: 103 ×57 ×82
  - DIII series: 103 ×57 ×82
- \* Can be used under DOS and WINDOWS.
- \* 8 dots/mm 384 dots/line.
- \* Can be assembled with auto paper cutter.

### 1.2 Performance index

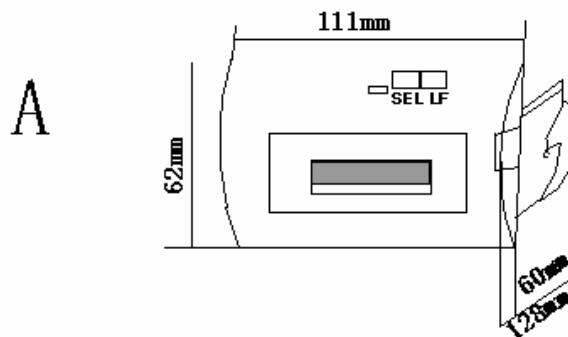
- \* Print Method: direct thermal line print
- \* IBM Character set II, GB2312-80(Chinese).
- \* Print font: total 448 characters, including 96 ASCII characters, Greek, German, French, Russian etc. letters, Japanese katakana and partial Chinese characters, mathematics symbols, print symbols and graphic characters.
- \* Character size: ANK: 5×7, Chinese: 24×24, 16×16, 12×12
- \* Interface: parallel interface (compatible with CENTRONICS) or serial interface (compatible with RS-232C).
- \* Interface connector: parallel port: 26-pin flat cable socket (male); serial

- port: D model 9-pin flat cable socket (male)
- \* Control code: common ESC control codes.
- \* Print buffer size: 8K-32K.
- \* Buttons:
  - A series: SEL (on/off line selection); LF ( paper feeding)
  - DN/DII/DIII/C series: LF (paper feeding); red light is printer on/off line indicator, green light is power indicator.
- \* Self-test: hold down SEL button when power on.
- \* DIP switch (only available to serial interface, internal set)
  - Baud rate selection: 19200, 9600, 4800, 2400, 1200, 600, 300, 150.
  - Parity checking selection: even parity, odd parity, or no parity. For 7-bit data only even parity is allowed.
  - Handshaking mode: mark control, or XON/XOFF protocol.
  - Data structure: 7/8 data bits, 1 stop bit.
- \* Print paper: thermal paper, width:  $57.5 \pm 0.5 \text{mm}$ , if installed inside, the diameter of paper roll should not be larger than 40mm; if installed outside, should not be larger than 80mm.
- \* Reliability: MCBF:  $(5 \sim 15) \times 10^6$
- \* Power supply:  $\text{DC}5\text{V} \pm 5\%$ , average current 2A, peak value current 5A.
- \* Operation environment: temperature:  $0 \sim 50^\circ\text{C}$ ; relative humidity:  $0 \sim 80\%$ .

## Chapter 2 System Installation

### 2.1 Installation Dimension

The outline dimension of SPRM thermal printers is as Fig. 2-1 shows:



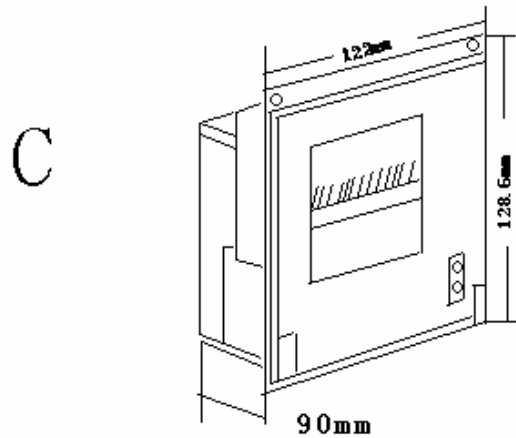


Fig. 2-1

In order to install SPRM printers on the panel of instruments, the dimension should be as shown in Fig.2-2:

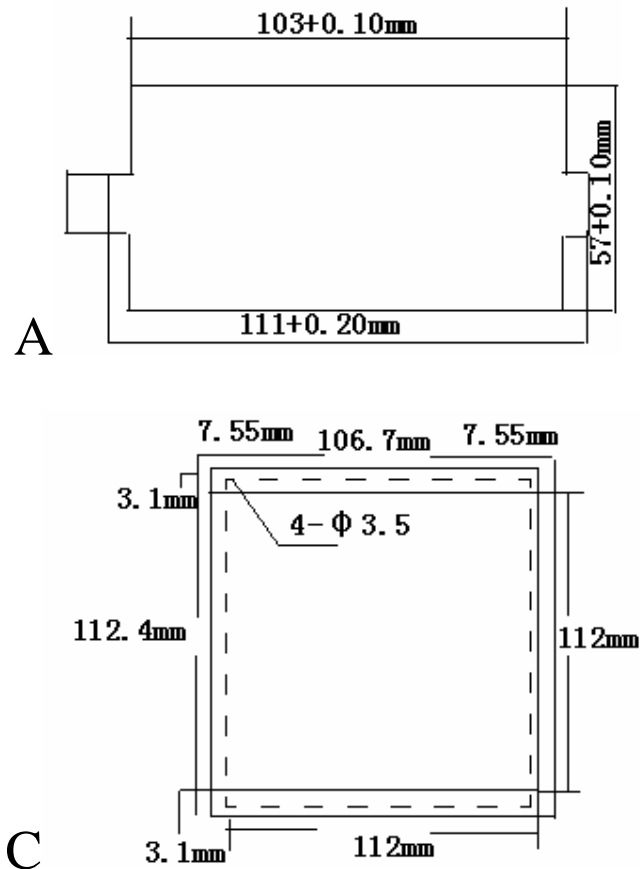
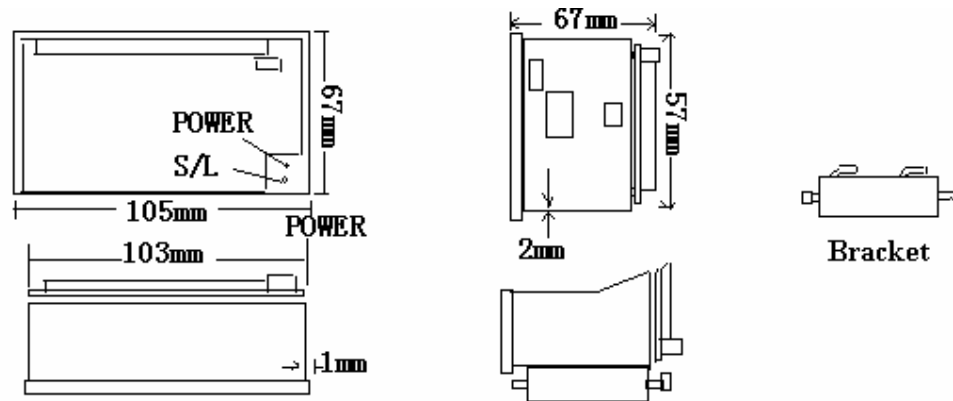
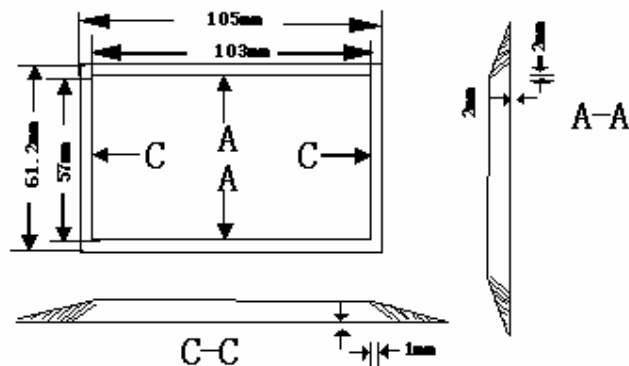


Fig. 2-2

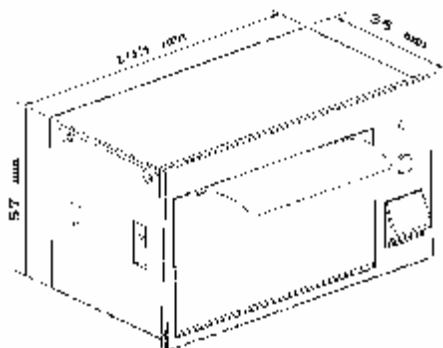
## 2.2 DN Series Outline



### 2.3 DN Series Installation Method and Orifice Size



### 2.4 DII Series Outline



### 2.5 Installation Method

1. Please according to Fig.2-3 shows, clamp the movable handles of SP-A both sides with fingers, fix the whole printer in the installing orifice of the panel of instrument or equipment with screws, and check whether the printer has already been installed firmly.
2. DN/DII/DIII/C series should be fixed by using screws on the fixed orifice.

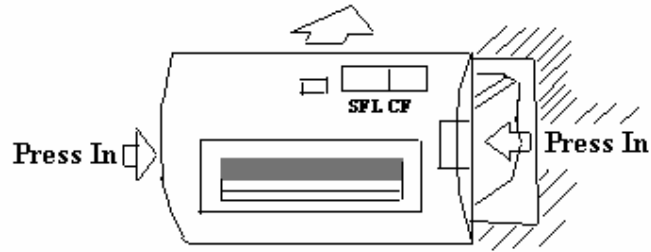


Fig. 2-3

## 2.6 Power Supply Connection

SPRM printers adopt single DC+5V power supply.

SPRM printers have offered a two-line power cable with plug. The plug has polarity protection mechanisms, can be inserted directly in the socket which is on the control panel of SPRM. The red line of the power cable should be connected to the positive pole (+) of power, the white line should be connected to the negative pole (–) of power. Please note that the polarity of the power shouldn't be connected incorrectly, the voltage of the power must be in the permitting range, otherwise will cause permanent damage to the printer.

## 2.7 Paper Roll Installation

SPRM printers have already been installed paper roll at ex-factory, but have not inserted paper head in the print head, this is in order to prevent the print head from damage while transport the printer for long-distance or store it for a long time, so must insert the head of the paper roll in the print head first before using the printers.

The steps for paper loading are as following:

A/T series:

- (1) Take down the front cover of the printer, as Fig.2-4 shows:

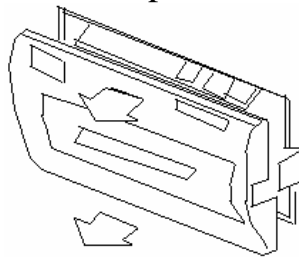


Fig.2-4

- (2) Take down the whole printer from the instrument, according to Fig.2-5, please be sure that the power is off before taking down the printer.



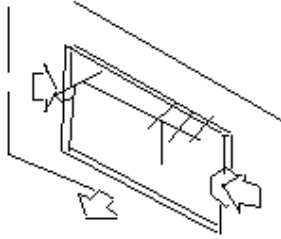


Fig.2-5

- (3) Take down the paper roller from the printer (see Fig.2-6), if there has paper on the printer, then can jump this step to fifth step;

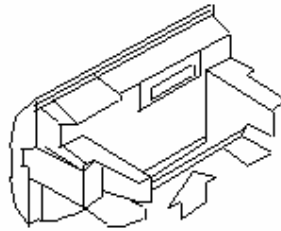


Fig.2-6

- (4) Put the new paper on the paper roller, and fix the paper roller firmly according to Fig.2-7;

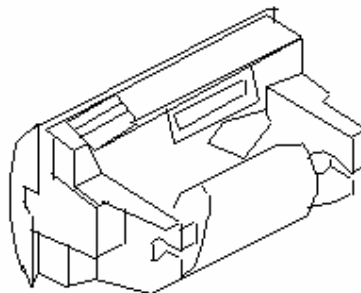


Fig.2-7

- (5) Cut the paper end as Fig.2-8 sample;

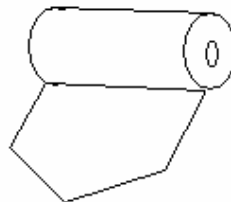
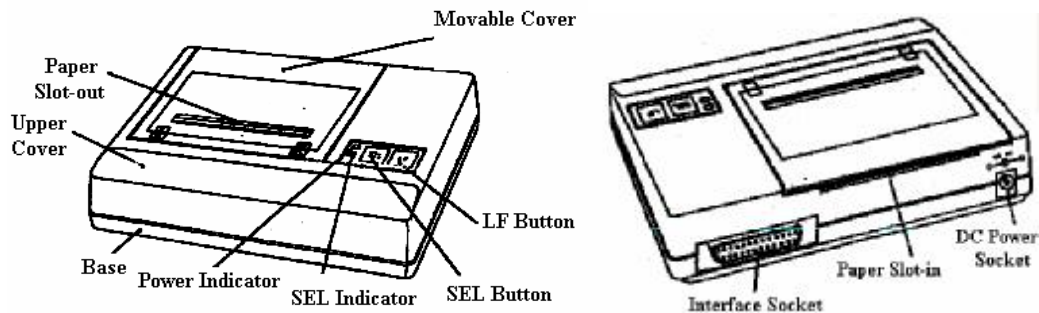


Fig.2-8

- (6) Turn on the printer's power, hold down SEL button, make the SEL indicator become dark, then press LF button to driver the print head, at this time send the paper end into the paper slot-in which is under the print head, paper will be put into the print head quickly, until it will appear ahead of the print head, it would be better the paper shows a certain length, then press again LF or SEL button. Turn off the power, close the front cover of the printer, make the paper come from the paper slot-out which is on the front cover.

- (7) Then according to Fig.2-3 put back the whole printer in the instrument.  
 The paper loading for DN/C series is comparatively simply, open the front cover then press paper feeding button to feed paper.  
 Notice: when install the paper, the thermal side should be inwards.

## 2.8 T Series Outline



**Notice:** please make sure to connect the positive and negative pole of the power supply correctly.



## Chapter 3 Operation Specification

### 3.1 Parallel Interface Connection(A, C, DN, DII, DIII Series)

SPRM printers adopt parallel interface, which is compatible with CENTRONICS standard, and the interface socket is 26-pin flat cable socket, or its substitute for connecting with it, the pin order of parallel port is as Fig. 3-1 shows:

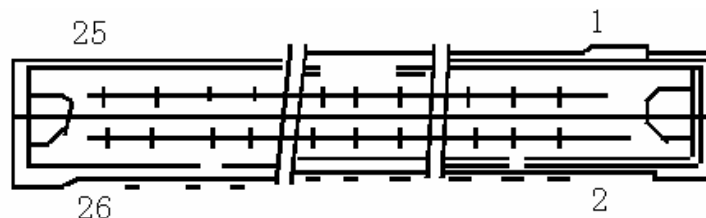


Fig.3-1 Pin Order of Parallel Port

The pin assignment of parallel interface is shown in Fig. 3-2:

Pin No.	Signal	Direction	Description
1	STB	In	Strobe pulse to latch data, reading occurs at falling edge.

3	DATA1	In	These signals represent the 1 <sup>st</sup> bit to 8 <sup>th</sup> bit of the parallel data representatively, each signal is at HIGH level when data is logic 1, and LOW when data is logic 0.
5	DATA2	In	
7	DATA3	In	
9	DATA4	In	
11	DATA5	In	
13	DATA6	In	
15	DATA7	In	
17	DATA8	Out	
19	/ACK	Out	Answering pulse, LOW level signal indicates that data have already been received and the printer gets ready to receive the next data.
21	BUSY	Out	HIGH level signal indicates that the printer is BUSY and can not receive data.
23	PE	Out	Paper out indicator, HIGH level signal indicates that paper is end, LOW indicates that paper is available.
25	SEL	Out	Pulling up to HIGH level signal by a resistor indicates the printer is on-line.
4	/ERR	Out	Pulling up to HIGH level signal by a resistor indicates that there is no error.
2, 6, 8, 26	NC		No connection
10-24	GND	---	Grounding logical 0 level

Fig.3-2 Pin Assignment of Parallel Interface

Notice: (1) “In” denotes input to the printer, “Out” denotes output from the printer.

(2) Signal level is TTL standard.

The timing chart for interface signal of parallel interface is as Fig.3-3 shows:

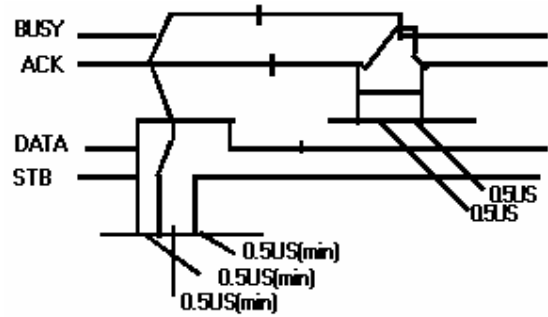


Fig.3-3 Signal Timing Chart of Parallel Interface

**3.2 Serial Interface Connection(A, C, DN, DII, DIII Series)**

The serial interface of SPRM printers are compatible with RS-232C standard, the interface socket is rectangle 10-pin female socket, can adopt rectangle 10-pin male socket to match it. The pin order of serial port is as Fig. 3-4 shows:

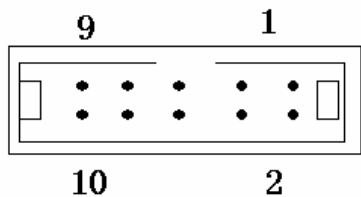


Fig.3-4 Pin Order of Serial Interface

The pin assignment of serial interface is shown in Fig. 3-5:

Pin No.	Signal Name	Source	Description
3	TXD	Host	Printer receives data from host
2	RXD	Printer	Printer transmits control code X-ON/X-OFF and data to host when using X-ON/X-OFF handshaking protocol
8	CTS	Printer	Signal “MARK” indicates that the printer is “BUSY” and unable to receive data; “SPACE” indicates that the printer is “READY” for receiving data.
6	DSR	Printer	Signal “SPACE” indicates that the printer is “ONLINE”
5	GND	—	Signal Ground
1	DCD	Printer	Same to signal CTS

Fig. 3-5 Pin Assignment of Serial Interface

Notice: (1) The “Printer” and “Host” in “Source” denote the source that signal come from;  
(2) Logical signal level is EIA.

The baud rate in serial interface mode is optional in the range of 150, 300, 1200, 2400, 4800, 9600 and 19200bps and it is set by DIP switch on the control panel. You can do some adjustments according your demands. Also you can select suitable baud rate according to Fig.3-6, the white-dot place is K1. It has set the baud rate to 9600bps at ex-factory.

DIP Switch	Baud Rate	DIP Switch		DIP Switch	
ON ■ ■ ■ ■ ■ □ □ □ □ □ 1 2 3 4 5 6	150	ON □ □ □ ■ ■ □ □ □ □ □ 1 2 3 4 5 6	8-Non	ON □ □ ■ □ □ □ □ □ □ □ 1 2 3 4 5 6	Mark
ON □ ■ ■ □ □ □ ■ □ □ □ □ 1 2 3 4 5 6	300	ON □ □ □ ■ □ □ □ □ □ □ 1 2 3 4 5 6	8-Odd	ON □ □ □ □ □ □ □ ■ □ □ 1 2 3 4 5 6	XON XOFF
ON ■ □ ■ □ □ □ □ ■ □ □ □ 1 2 3 4 5 6	600	ON □ □ □ □ ■ □ □ □ ■ □ 1 2 3 4 5 6	8-Even	<b>Ex-factory Setting</b> ■ □ □ □ ■ □ ■ ■ □ □ 1 2 3 4 5 6	
ON □ □ ■ □ □ □ ■ ■ □ □ □ 1 2 3 4 5 6	1200	ON □ □ □ □ □ □ □ □ ■ ■ 1 2 3 4 5 6	7-Even		
ON ■ ■ □ □ □ □ □ □ ■ □ □ 1 2 3 4 5 6	2400				
ON □ ■ □ □ □ □ ■ □ ■ □ □ 1 2 3 4 5 6	4800				
ON ■ □ □ □ □ □ □ ■ ■ □ □ 1 2 3 4 5 6	9600				
ON □ □ □ □ □ □ ■ ■ ■ □ □ 1 2 3 4 5 6	19200				

Fig.3-6 DIP Switch Setting

The data structure of serial interface is as Fig.3-7 shows:

Start Bit	Data Bit	Parity Bit	Stop Bit
1 bit	7 or 8 bits	1 bit	1 bit

Fig.3-7 Data Structure of Serial Interface

Thereof the start bit and stop bit are both 1 bit. Data bit is 7 or 8 bits. Only even parity is allowed when the data is 7 bits. The checking mode can be selected through DIP switch K5 and K6, as Fig.3-6 shows. It has set no parity at ex-factory, that is, K5, K6=ON, ON

The polarity of RS-232 signal in serial interface mode is:

MARK=logiC “1” (EIA-3V to -27V low signal level)

SPACE=logiC “0” (ELA+3V to +27V high signal level)

There are two kinds of handshaking mode for selection, one is mark control mode, another is X-ON/X-OFF protocol mode, they can be selected by DIP switch K4, as Fig.3-6 shows. It is K4=OFF at ex-factory, the

description for the two kinds of handshaking mode is as Fig.3-8 shows.

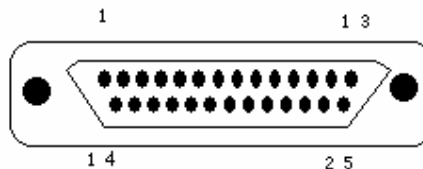
Handshaking Mode	Data Direction	RS-232C Interface Signal
Mark Control	In	1 <sup>st</sup> and 8 <sup>th</sup> signal line are SPACE status
	Out	1 <sup>st</sup> and 8 <sup>th</sup> signal line are MARK status
X-ON/X-OFF Control	In	Send X-ON code 11H on 2 <sup>nd</sup> signal line
	Out	Send X-OFF code 13H on 2 <sup>nd</sup> signal line

Fig.3-8 Two Kinds of Handshaking Mode

The operation steps for serial interface mode are as below:

- (1) Select baud rate with DIP switch K1-K3;
- (2) Select parity checking with DIP switch K5, K6;
- (3) Select mark control or X-ON/X-OFF control handshaking mode with DIP switch K4;
- (4) When remaining 32 bytes in the data buffer, signal line DCD (1<sup>st</sup> signal line) and CTS (8<sup>th</sup> signal line) will be set to BUSY status by the printer, namely MARK status. Otherwise set to READY status, namely SPACE status;
- (5) When it is BUSY status under X-ON/X-OFF control, the printer sends X-OFF (13H) code. When READY status, it sends X-ON (11H) code;
- (6) When it is under mark control, the host sends or stops sending code string according to DCD and CTS. DCD and CTS denote READY status or BUSY status representatively.

### 3.3 Parallel Interface Connection of T Series



Pin Order of Parallel Port

The pin assignment of parallel interface is shown as following, signal level is TTL standard:

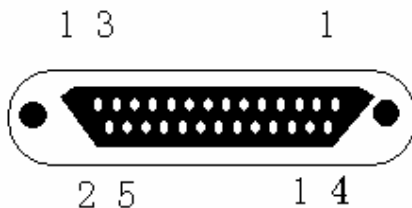
Pin No.	Signal	Direction	Description
1	STB	In	Strobe pulse to latch data, reading occurs at falling edge.
2	DATA1	In	These signals represent the 1 <sup>st</sup> bit to 8 <sup>th</sup> bit of the parallel data
3	DATA2	In	

4	DATA3	In	representatively, each signal is at HIGH level when data is logic 1, and LOW when data is logic 0.
5	DATA4	In	
6	DATA5	In	
7	DATA6	In	
8	DATA7	In	
9	DATA8	In	
10	/ACK	Out	Answering pulse, LOW level signal indicates that data have already been received and the printer gets ready to receive the next data.
11	BUSY	Out	HIGH level signal indicates that the printer is BUSY and can not receive data.
12	PE	---	Grounding
13	SEL	---	Pulling up to HIGH level signal by a resistor
15	/ERR	Out	Pulling up to HIGH level signal by a resistor
14-17	NC	Out	No connection
18-25	GND	---	Grounding logical 0 level

Notice: (1) “In” denotes input to the printer, “Out” denotes output from the printer.

### 3.4 Serial Interface Connection of T Series

The pin order of serial port is as follows:



The pin assignment of serial interface is shown in the following, logical signal level is EIA:

Pin No.	Signal Name	Source	Description
2	TXD	Host	Printer receives data from host

3	RXD	Printer	Printer transmits control code X-ON/X-OFF to host when using X-ON/X-OFF handshaking protocol
5	CTS	Printer	Signal “MARK” indicates that the printer is “BUSY” and unable to receive data; “SPACE” indicates that the printer is “READY” for receiving data.
6	DSR	Printer	Signal “SPACE” indicates that the printer is “ONLINE”
7	GND	—	Signal Ground
8	DCD	Printer	Same to signal CTS

### 3.5 Buttons and Indicators

There is one indicator and two buttons (SEL and LF) on the control panel of SPRM printers. The indicator presents the status of SEL and is irrelevant to LF, when it lights indicate the printer is on line, otherwise is off line. When DN/DII/DIII/C series are powered on, they are in on-line status.

(1)Self-test mode:

Hold down SEL button and turn it on, the printer will print out the self-test receipt.

(2)Paper feeding mode:

Hold down LF button, the printer will feed paper emptily, hold down LF button again, the print will stop feeding paper.

### 3.6 Self-test

The self-test will check the condition of printer, if the printer prints out the self-test receipt correctly, it means the printer works normally. Otherwise it needs to repair. After self-test, the printer is in the on-line status and can receive the data from the host. Sometimes the self-test may be incorrect, but in fact, there is no matter with the printer, in this instance, please check whether the power supply adopted is qualified.

### 3.7 Printer initialization

There are three kinds of ways for printer initialization. The first one is that the host sends command to the printer with control code ESC@, realizing initialization through software. The second one is that realizing initialization through self-test. The third one is that power on initialization.



The contents of initialization include: select default of each control code, namely the dot number of line spacing is 3, no binding length, vertical and horizontal tab value are both 0, left and right margin width are both 0, enlarging multiple is 2; cancel all the user-defined characters or graphics characters; select character set I; and select non reverse white print etc.;

## Chapter 4 Print commands

### 4.1 Summary

SPRM series offer 38 kinds of print commands, they are fully compatible with traditional ESC print commands. Each command is described in following format:

Command name	Function
Format:	ASCII: the standard ASCII character sequence
	Decimal: the Decimal number sequence
	Hexadecimal: the Hexadecimal number sequence

Explanation: what the command does and how to use it.

Example: some examples are listed to illustrate the command for better understanding.

The following is the description of each command according to the function of each command.

### 4.2 Paper Feeding Commands

LF	Feed Line
Format:	ASCII: LF
	Decimal: 10
	Hexadecimal: 0A

Explanation:

The printer feeds paper forwards one line.

ESC J	n Dot Line Feed
Format:	ASCII: ESC J n
	Decimal: 27 74 n
	Hexadecimal: 1B 4A n

Explanation:

The printer feeds paper n dot lines. n=1~255.

This command doesn't send carriage return and feed line. It won't influence the latter feed line command.

If you need to feed paper immediately but no carriage return, can use ESC J command.

Line spacing will be adjusted automatically when using commands ESC V and ESC W for enlarge characters.

ESC 1				Set n Dot-line Spacing
Format:	ASCII:	ESC	1	n
	Decimal:	27	49	n
	Hexadecimal:	1B	31	n

Explanation:

The line spacing is set to n dot-lines for future Line Feed command. n=0~255, default setting n=3 for text printing, n=0 for bit map printing when using ESC K command.

The BASIC programs for observing the effect of this command are as below:

```
FOR I= 1 TO 11 STEP 2      ' ESC 1 set line spacing
LPRINT CHR$ (27); "1"; CHR$ (I)    Print character string and feed line
LPRINT      "RMWD TEST"
NEXT I
```

The print result of the said programs in SPRM is as following:

```
RMWD TEST
RMWD TEST
RMWD TEST
RMWD TEST
RMWD TEST
RMWD TEST
```

### 4.3 Format Setting Commands

ESC B				Set Vertical Tab Value
Format:	ASCII:	ESC	B	n1 n2 n3...NUL
	Decimal:	27	66	n1 n2 n3...0
	Hexadecimal:	1B	42	n1 n2 n3...00

Explanation:

The vertical tab positions are entered as n1, n2 and so on, all of these should be within the page length set by ESC C command.

Command NUL added at the end indicates the command is over.

VT command is to carry out vertical tab, the paper fed to the next vertical position.

All vertical tab positions that input can be deleted by using this command in ESC B NUL format.

Example: set three vertical tab values at 2<sup>nd</sup> line, 5<sup>th</sup> line, 8<sup>th</sup> line in one page, you can send the following commands:

ASCII:	ESC	B	STX	ENQ	BS	NUL
Decimal:	27	66	2	5	8	0

## SPRT

---

Hexadecimal: 1B 42 02 05 08 00

The BASIC programs for sending the said sequences are as below:

LPRINT CHR\$ (27); "B" ; CHR\$ (2); CHR\$ (5); CHR\$ (8); CHR\$ (0); 'ESC B command

LPRINT CHR\$ (11); 'VT command

LPRINT "VTAB1"; 'Print character string

LPRINT CHR\$ (11); 'VT command

LPRINT "VTAB2"; 'Print character string

LPRINT CHR\$ (11); 'VT command

LPRINT "VTAB3"; 'Print characters

The print result in SPRM is as following:

VTAB3

VTAB2

VTAB1

VT		Carry out Vertical Tab Value
Format:	ASCII: VT	
	Decimal: 11	
	Hexadecimal: 0B	

Explanation:

Feed paper to the next vertical tab position which is set by ESC B command.

Notice: if there is no vertical tab value setting, or the current position equals or is beyond the last vertical tab position, VT command is to feed paper one line only (same to LF command).

ESC D				Set Horizontal Tab Value
Format:	ASCII: ESC D			n1 n2 n3...NUL
	Decimal: 27 68			n1 n2 n3...0
	Hexadecimal: 1B 44			n1 n2 n3...00

Explanation:

The tab positions are entered as n1, n2 and so on, all of these should be within the line width of this model printer.

Command NUL added at the end indicates the command is over.

All horizontal tab positions that set can be deleted by using this command in ESC D NUL format.

Example: set three horizontal tab values at 2<sup>nd</sup>, 9<sup>th</sup> line, 14<sup>th</sup> character position in one line, you can send the following commands:

ASCII:	ESC	D	STX	HT	SO	NUL
Decimal:	27	68	2	9	14	0

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---

Hexadecimal: 1B 44 02 09 0E 00

The BASIC programs for this example are as below:

```
10 LPRINT "12345678901234567890123456789012" 'Ruler
20 LPRINT CHR$ (27); "D" ; CHR$ (2); CHR$ (9); CHR$ (14); CHR$
(0); 'ESC D command
30 LPRINT CHR$ (9); 'HT command
40 LPRINT "HT1"; 'Print character string
50 LPRINT CHR$ (9); 'HT command
60 LPRINT "HT2"; 'Print character string
70 LPRINT CHR$ (9); 'HT command
80 LPRINT "HT3"; 'Print character string
```

The print result in SPRM is as following:

**HT1      HT2    HT3**  
**12345678901234567890123456789012**

HT	Carry out Horizontal Tab Value			
Format:	ASCII:	HT		
	Decimal:	9		
	Hexadecimal:	09		

Explanation:

The print position is advanced to the next horizontal tab position which is set by ESC D command.

If there is no horizontal tab value setting, or the current position equals or is beyond the last horizontal tab position, HT command won't be carried out.

ESC f	Print Blank Characters or Lines				
Format:	ASCII:	ESC	f	m	n
	Decimal:	27	102	m	n
	Hexadecimal:	1B	66	m	n

Explanation:

When m=0, ESC f NUL n will command to print n blank characters, the value of n should be within the line width of this model printer.

When m=1, ESC f SOH n will command to print n blank lines. n=0~255.

Example: print 6 blank characters in one line, you can send the following commands:

ASCII:	ESC	f	NUL	ACK
Decimal:	27	102	0	6
Hexadecimal:	1B	66	00	06

Another example: print 6 blank lines, you can send the following

## SPRT

---

commands:

ASCII:	ESC	F	SOH	CK
Decimal:	27	102	1	6
Hexadecimal:	1B	66	01	06

### ESC 1

### Set Left Margin

Format:	ASCII:	ESC	1	n
	Decimal:	27	108	n
	Hexadecimal:	1B	6C	n

Explanation:

The value of n should be in the range from 0 to the line width of this model printer.

Default n=0, that means no left margin.

This command sets absolute position, and won't be influenced by character enlarging commands ESC U and ESC W.

Example: set left margin value to 12, you can send the following commands:

commands:

ASCII:	ESC	1	ACK
Decimal:	27	108	12
Hexadecimal:	1B	6C	0C

The BASIC programs for this example are as below:

LPRINT "1234567890123456" 'Ruler

LPRINT CHR\$(27); "1" ; CHR\$(12); 'ESC 1 command

LPRINT "123456789012345678901234567890"

The print result in SPRM is as following:

```
1234567890
12345678901234567890
12345678901234567890
12345678901234567890123456789012
```

### ESC Q

### Set Right Margin

Format:	ASCII:	ESC	Q	n
	Decimal:	27	81	n
	Hexadecimal:	1B	51	n

Explanation:

The value of n should be in the range from 0 to the line width of this model printer.

Default n=0, that means no right margin.

This command sets absolute position, and won't be influenced by character

enlarging commands ESC U and ESC W.

After setting this command, the printer will carry out carriage return and feed line as long as the right margin position is reached.

Example: set right margin value to 12, you can send the following commands:

ASCII:	ESC	Q	ACK
Decimal:	27	81	12
Hexadecimal:	1B	51	0C

The BASIC programs for this example are as below:

```
LPRINT "12345678901234567890123456789012" 'Ruler
LPRINT CHR$(27); "Q" ; CHR$(12); 'ESC Q command
LPRINT "123456789012345678901234567890";
LPRINT "12345678901234567890"
```

The print result in SPRM is as following:

```
1234567890
12345678901234567890
12345678901234567890
12345678901234567890123456789012
```

#### 4.4 Character Setting Commands

ESC U	Enlarge Width			
Format:	ASCII:	ESC	U	n
	Decimal:	27	85	n
	Hexadecimal:	1B	55	n

Explanation:

The characters and graphics following this command are printed at n times of normal width, n=1~8, default n=2, that means the normal width is enlarged for twice.

The BASIC programs for observing the enlarging effect of this command are as below:

```
FOR I=3 TO 5 ' from 3 to 5 times
LPRINT CHR$(27); "U"; CHR$(I); 'ESC U command
LPRINT "SPRM"; 'Print character string
NEXT I
LPRINT CHR$(13); 'CR command
```

The print result in SPRM is as following:

```
SPRMSPRMSPRM
```

Notice: this command is valid only after sending ESC W SOH (n=1) command.

## SPRT

---

ESC V				Enlarge Height
Format:	ASCII:	ESC	V	n
	Decimal:	27	86	n
	Hexadecimal:	1B	56	n

### Explanation:

The characters and graphics following this command are printed at n times of normal height, n=1~8, default n=2.

This command should be sent at the beginning of one line.

The BASIC programs for observing the enlarging effect of this command are as below:

```
FOR I=3 TO 5          ' from 3 to 5 times
LPRINT CHR$(27); "V"; CHR$(I);    'ESC V command
LPRINT "SPRM";          'Print character string
NEXT I
```

The print result in SPRM is as following:

SPRM  
SPRM  
SPRM

Notice: this command is valid only after sending ESC W SOH (n=1) command.

ESC W				Enlarge Width and Height
Format:	ASCII:	ESC	W	n
	Decimal:	27	87	n
	Hexadecimal:	1B	57	n

### Explanation:

The characters and graphics following this command are printed at n times of normal width and height, n=1~8, default n=2.

The BASIC programs for observing the print effect of this command are as below:

```
FOR I=3 TO 5          ' from 3 to 5 times
LPRINT CHR$(27); "W"; CHR$(I);    'ESC W command
LPRINT "SPRM";          'Print character string
NEXT I
```

The print result in SPRM is as following:

**S P R M**  
**S P R M**  
**S P R M**

ESC -		Select/cancel Underline Print		
Format:	ASCII:	ESC	-	n
	Decimal:	27	45	n
	Hexadecimal:	1B	2D	n

**Explanation:**

When n=1, select underline print; when n=0, cancel underline print.

All characters including spaces will be printed out with underline after selecting underline print command, unless cancel the underline print command.

The BASIC programs for observing the effect of this command are as below:

LPRINT CHR\$ (27); "W"; CHR\$ (2);                    ' Enlarge the width and height twice

LPRINT "SPRM";

LPRINT CHR\$ (27); "-"; CHR\$ (1);                    ' Select underline print

LPRINT "SPRM";                                        ' SPRM print with underline

LPRINT CHR\$ (27); "-"; CHR\$ (0);                    ' Cancel underline print

LPRINT "SPRM";

The print result in SPRM is as following:

**SPRM SPRM SPRM**

ESC +		Select/cancel Up-line Print		
Format:	ASCII:	ESC	+	n
	Decimal:	27	43	n
	Hexadecimal:	1B	2B	n

**Explanation:**

When n=1, select up-line print; when n=0, cancel up-line print.

All characters including spaces will be printed out with up-line after selecting up-line print, unless cancel the up-line print command.

The BASIC programs for observing the effect of this command are as below:

LPRINT CHR\$ (27); "W"; CHR\$ (3);                    ' Enlarge the width and height thrice

LPRINT "SPRM";

LPRINT CHR\$ (27); "+"; CHR\$ (1);                    ' Select up-line print

LPRINT "SPRM";                                        ' SPRM print with up-line



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---

LPRINT CHR\$ (27); “+”; CHR\$ (0);                      ’ Cancel up-line print  
LPRINT “SPRM”;

The print result in SPRM is as following:

**SPRM SPRM SPRM**

---

### ESC 6 Select Character Set I

Format:	ASCII:	ESC	6
	Decimal:	27	54
	Hexadecimal:	1B	36

---

Explanation:

All characters following this command are printed using the character set I. There are two character sets are available in SPRM, character set I is selected at power on or on ESC @ command.

---

### ESC 7 Select Character Set II

Format:	ASCII:	ESC	7
	Decimal:	27	55
	Hexadecimal:	1B	37

---

Explanation:

All characters following this command are printed using the character set II, please refer to ESC 6.

---

### ESC i Select/cancel Reverse White Print

Format:	ASCII:	ESC	i	n
	Decimal:	27	105	n
	Hexadecimal:	1B	69	n

---

Explanation:

When n=1, select reverse white print; when n=0, cancel reverse white print. Reverse white print is printing in the black background, just like the film of photography.

It is normal print that printing black characters in white background, it is selected at power on or on ESC @ command.

The BASIC programs for reverse white print are as below:

10 LPRINT CHR\$ (27); “i”; CHR\$ (1);                      ’ Select reverse white print

20 LPRINT “WELCOME”

The print result in SPRM is as following:

**WELCOME**

ESC c		Select/cancel Reverse Print		
Format:	ASCII:	ESC	c	n
	Decimal:	27	99	n
	Hexadecimal:	1B	63	n

Explanation:

When n=1, select reverse print; when n=0, cancel reverse print. Usually reverse print is adopted when SPRM printers are installed vertically, so as to observe the print result. When power on and restoring the position, default n=1.

Notice: ESC @ command doesn't change the print mode which is set by ESC c command.

Reverse print not only supports character mode but also supports graphics mode. When print the graphics in reverse direction, pay attention to the print order of graphic units, please see ESC K command.

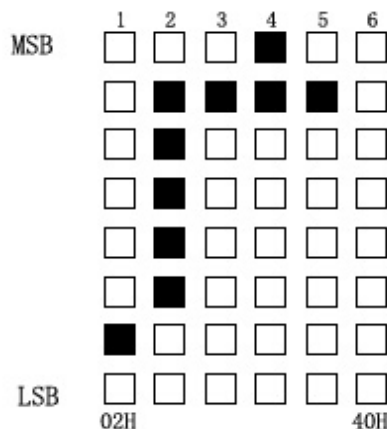
#### 4.5 User-defined Character Setting Commands

ESC &		User-defined Characters				
Format:	ASCII:	ESC	&	m	n1	n2....n6
	Decimal:	27	38	m	n1	n2....n6
	Hexadecimal:	B	26	m	n1	n2....n6

Explanation:

This command allows a character to be defined, parameter m is the code of user-defined character, m=32~255.

Parameter n1, n2, ...n6 are the structure codes of user-defined character. The character size is  $6 \times 8$  dots. Each row is denoted by one byte data, the MSB is on the top, as the below figure shows:



The user-defined characters are stored in printer RAM until power off.

If many ESC& commands use same m value, only the last one is valid. User can define at most 32 characters. Please refer to ESC % and ESC : commands.

ESC %		Replace with User-defined Characters							
Format:	ASCII:	ESC	%	m1	n1	m2	n2...mk	nk	NUL
	Decimal:	27	37	m1	n1	m2	n2...mk	nk	0
	Hexadecimal:	1B	25	m1	n1	m2	n2...mk	nk	00

**Explanation:**

This command is used to replace the character n with the user-defined character m, and the user-defined character m will be printed out as the replacement of character n.

m1, m2.....mk are the codes of user-defined characters.

n1, n2.....nk are codes of characters in the current character set – the replaced characters.

The values of m and n both should be in the range 32 to 255. The subscript K=1~32, the maximum number of replaced characters is 32.

Character NUL added to the end means the command is over.

Please refer to ESC % and ESC : commands.

ESC :		Restore Characters that in Character Set	
Format:	ASCII:	ESC	:
	Decimal:	27	58
	Hexadecimal:	1B	3A

**Explanation:**

This command is used to restore the original characters in the character set replaced by user-defined characters using ESC % command. However, user-defined characters won't be deleted from the RAM in printer and may brought back again with ESC % command.

The BASIC programs for observing the effect of ESC &, ESC % and ESC : are as below:

```
10 LPRINT CHR$ (27); "W"; CHR$ (8);      ' Enlarge width 8 times
20 LPRINT CHR$ (27); "&"; CHR$ (65);      'ESC & command
30 LPRINT CHR$ (&H02); CHR$ (&H7C); CHR$ (&H40);
40 LPRINT CHR$ (&HC0); CHR$ (&H40); CHR$ (&H00);
50 LPRINT CHR$ (27); "%"; CHR$ (65); CHR$ (65); CHR$
(0);      'ESC % command
60 LPRINT CHR$ (65);      'Print user-defined characters
70 LPRINT CHR$ (27); ":";      ' ESC : command
80 LPRINT CHR$ (65);      'Restore characters in the character set
```

The print result in SPRM is as following:



## 4.6 Graphics Print Commands

ESC K	Print bit-map graphics				
Format:	ASCII:	ESC K	n1	n2....data....	
	Decimal:	27 75	n1	n2....data....	
	Hexadecimal:	1B 4B	n1	n2....data....	

### Explanation:

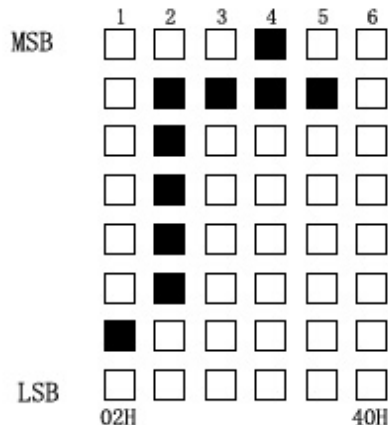
This command is used to print  $(n1+256 \times n2 \times 8)$  bit map. The width of this graphics is  $n1+256 \times n2$  dots and the height is 8 dots. Each column has 8 dots and can be presented by a 8-bit byte, the MSB is on the top.

The values of n1, n2 denote a 16-bit binary data, n1 is LSB, n2 is MSB,  $n2 \times 256 + n1$  denotes the width of this printing graphics, in SP-B,  $n2 = 0$  or 1, the sum of dots number should be  $\leq 384$ .

Data are the bytes of relative columns in the graphics sequential from left to right, the number of bytes should equal  $n2 \times 256 + n1$ .

For example: If you want to print two Chinese characters “中文” with ESC K command, the bit- map for the two Chinese is as the below figure shows. Each character is composed by  $7 \times 8$  dots to 7 columns, there is a space between the two characters, so totally there are 15 columns, then  $n1=15$ ,  $n2=0$ , the 15-byte data showed in hexadecimal are as follows:

7C, 44, 44, FF, 44, 44, 7C, 00, 41, 62, 54, C8, 54, 62, 41



The BASIC programs for this example are as below:

```
LPRINT CHR$ (27); "W"; CHR$ (4); 'Enlarge the width and height
4 times
LPRINT CHR$ (27); "K"; CHR$ (15); CHR$ (0); 'ESC K command
LPRINT CHR$ (&H7C); CHR$ (&H44); CHR$ (&H44); CHR$
(&HFF);
LPRINT CHR$ (&H44); CHR$ (&H44); CHR$ (&H7C); CHR$
```

## SPRT

---

(&H0);

LPRINT CHR\$ (&H41); CHR\$ (&H62); CHR\$ (&H54); CHR\$ (&HC8);

LPRINT CHR\$ (&H54); CHR\$ (&H62); CHR\$ (&H41); CHR\$ (&H13);

The print result in SPRM is as following:

中文

ESC '	Print Curve					
Format:	ASCII:	ESC '	m	n1	n2.... nk	CR
	Decimal:	27 39	m	n1	n2.... nk	13
	Hexadecimal:	1B 27	m	n1	n2.... nk	0D

Explanation:

This command is designed to print curving graphics along with the paper feeding direction. The value of m is the line number of the printing curve, it should be in the range from 1 to the max. dots number of each line of this model printer.

There are m curving dots in one horizontal line. n1, n2.... nk denote the position of m curves. The value of nk should equal m and each nk should be within the range of the max. dots number of each line of this model printer. The last CR (Carriage Return) lets the printer print out the current dot line, so a set of dot lines will be printed out form m-line curving graphics based on the data of n1, n2.... Nk.

For example: If you want to print the following 5 equational curving graphics.

$Y1=50+40*\text{EXP}(-0.01*X)*\text{SIN}(X/10)$

$Y2=50-40*\text{EXP}(-0.01*X)*\text{SIN}(X/10)$

$Y3=50$

$Y4=50+40*\text{EXP}(-0.01*X)$

$Y5=50-40*\text{EXP}(-0.01*X)$

You can program the following programs with BASIC language:

FOR X=0 TO 150

Y=INT (40\*EXP (-0.01\*X))

YY=INT (Y\*SIN (X/10))

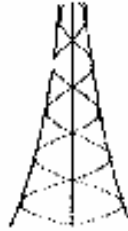
LPRINT CHR\$ (27); CHR\$ (39); CHR\$ (5); 'ESC ' command, m=5

LPRINT CHR\$ (50+YY); CHR\$ (50-YY); CHR\$ (50);

LPRINT CHR\$ (50+Y); CHR\$ (50-Y ); CHR\$ (13);

NEXT X

The print result for these programs in SPRM is as following:



ESC ,	Print Curve II
Format: ASCII:	ESC , m n1Low n1High n2 Low n2High.... nk Low nk High CR
Decimal:	27 39 m n1Low n1High n2 Low n2High.... nk Low nk High 13
Hexadecimal:	1B 27 m n1Low n1High n2 Low n2High.... nk Low nk High 0D

Explanation:

n1Low, n1High denote the position of m curves. n Low is this dot's LSB, n High is this dot's MSB, the last CR (Carriage Return) lets the printer print out the current dot line.

For example:

```
LPRINT CHR$ (27); CHR$ (64);
```

```
FOR x =0 TO 150
```

```
YY=INT (50*SIN (X/10))
```

```
LPRINT CHR$ (27); CHR$ (39); CHR$ (2);
```

```
LPRINT CHR$ (150+YY); CHR$ (0 ); CHR$ (50-YY); CHR$ (1); CHR$  
(13);
```

```
NEXT x
```

```
LPRINT
```

The print result for these programs in SPRM is as following:

-II



-III



The command for print curve III is same to II, but the curves are continuous.

#### 4.7 Initialization Commands

ESC @

Initialize Printer

## SPRT

---

Format: ASCII:	ESC	@
Decimal:	27	64
Hexadecimal:	1B	40

---

### Explanation:

This command is to initialize the following contents of the printer:

- Clear the data in the print buffer;
- Restore the default;
- Select character set 1;
- Delete user-defined characters.

## 4.8 Data Control Commands

### CR Carriage Return

---

Format: ASCII:	CR
Decimal:	13
Hexadecimal:	0D

---

### Explanation:

If a “CR” command is sent to printer the total data in the print buffer will be printed out and paper will be fed for one line forwards.

### NUL NUL

---

Format: ASCII:	NUL
Decimal:	0
Hexadecimal:	00

---

### Explanation:

NUL command is used as the final code in some commands such as ESC B, ESC D, ESC % and ECS ', denotes these commands are over.

NUL command is ignored when used alone.

## 4.9 Chinese Character Print Commands

### FS & Select Chinese Print Mode

---

Format: ASCII:	FS	&
Decimal:	28	38
Hexadecimal:	1C	26

---

### Explanation:

After printer received this command, it will switch from ASCII character print mode to Chinese character print mode. Using GB Chinese character library level I, II.

### FS • Cancel Chinese Print Mode

---

Format: ASCII:	FS	•
Decimal:	28	46

## SPRT

---

Hexadecimal:	1C	2E
--------------	----	----

---

Explanation:

After printer received this command, it will switch from Chinese character print mode to character print mode.

Notice: inputting FS Chinese character print mode to printer will be invalid.

FS SO	Set Chinese Double Width Print
-------	--------------------------------

---

Format:	ASCII:	FS	SO
	Decimal:	28	14
	Hexadecimal:	1C	0E

---

Explanation:

Characters following this command are printed at twice their normal width, does not enlarge the height.

FS DC4	Cancel Chinese Double Width Print
--------	-----------------------------------

---

Format:	ASCII:	FS	DC4
	Decimal:	28	20
	Hexadecimal:	1C	14

---

Explanation:

This command is to cancel FS SO command.

FS W	Set the Enlarging Multiple of Chinese Character
------	---

---

Format:	ASCII:	FS	W	n
	Decimal:	28	87	n
	Hexadecimal:	1C	57	n

---

Explanation:

Characters following this command are printed at n times of their normal width and height.

FS J	Set Vertical Print
------	--------------------

---

Format:	ASCII:	FS	J
	Decimal:	28	74
	Hexadecimal:	1C	4A

---

Explanation:

This command is to print Chinese characters vertically, namely printing by rotating widdershins for 90°

FS K	Set Horizontal Print
------	----------------------

---

Format:	ASCII:	FS	K
---------	--------	----	---



## SPRT

---

Decimal:	28	75
Hexadecimal:	1C	4B

---

Explanation:

This command is to print Chinese characters horizontally, if have not set rotation, the Chinese characters will be printed horizontally, that is normal print status.

### FS I Set Chinese Character Rotational Print

Format: ASCII:	FS	I	n
Decimal:	28	73	n
Hexadecimal:	1C	49	n

---

Explanation:

This command is to rotate Chinese characters, the values of n are as following:

n	Chinese characters rotated widdershins
0	0°
1	90°
2	180°
3	270°

### FS - Chinese Character with Underline Print

Format: ASCII:	FS	-	n
Decimal:	28	45	n
Hexadecimal:	1C	2D	n

---

Explanation:

The specified Chinese characters after this command are printed with underline. When n=1, underline selected; when n=0, it canceled.

### FS + Chinese Character with Up-line Print

Format: ASCII:	FS	+	n
Decimal:	28	43	n
Hexadecimal:	1C	2B	n

---

Explanation:

The specified Chinese characters after this command are printed with up-line. When n=1, up-line selected; when n=0, it canceled.

## 4.10 Cutter Commands

### ESC d Cutter Command

Format: ASCII:	ESC	d	n
----------------	-----	---	---

Decimal:	7	100	n
Hexadecimal:	1B	64	n

---

**Explanation:**

This command must be carried out in character status. (is ineffective to the printer without cutter).

FOR  $\times$  =1 TO 5

LPRINT CHR\$ (27); CHR\$ (64)

LPRINT CHR\$ (13); CHR\$ (13); CHR\$ (13); CHR\$ (13); CHR\$ (13);  
CHR\$ (13); CHR\$ (13);

LPRINT CHR\$ (28); "&";      Adopt internal codes to print Chinese  
character library level I, II

LPRINT CHR\$ (&HB1); CHR\$ (&HB1); CHR\$ (&HBE); CHR\$  
(&HA9);      ' 北京

LPRINT CHR\$ (&HCB); CHR\$ (&HBC); CHR\$ (&HC6); CHR\$  
(&HD5);      ' 思普

LPRINT CHR\$ (&HBC8); CHR\$ (&HF0); CHR\$ (&HCC); CHR\$  
(&HD8);      ' 瑞特

LPRINT CHR\$ (&HB9); CHR\$ (&HAB); CHR\$ (&HCB); CHR\$  
(&HBE);      ' 公司

LPRINT CHR\$ (28); CHR\$ (46);      ' Cancel Chinese character  
print

LPRINT CHR\$ (27); CHR\$ (&H64); CHR\$ (0);      ' Carry out  
cutter command

NEXT  $\times$

LPRINT CHR\$ (27); CHR\$ (49); CHR\$ (1);      ' Set line spacing

LPRINT CHR\$ (27); "W" CHR\$ (2);      ' Set enlarging  
multiple

LPRINT CHR\$ (28); "&"

LPRINT CHR\$ (&HA1); CHR\$ (&HF9); CHR\$ (&HA1); CHR\$ (&HF9);

LPRINT CHR\$ (&HA1); CHR\$ (&HF9); CHR\$ (&HA1); CHR\$ (&HF9);

LPRINT CHR\$ (&HA1); CHR\$ (&HF9); CHR\$ (&HA1); CHR\$  
(&HF9);

LPRINT CHR\$ (&HA1); CHR\$ (&HF9); CHR\$ (&HA1); CHR\$  
(&HF9);      ' 打印 8 个

LPRINT

LPRINT CHR\$ (&HB1); CHR\$ (&HB1); CHR\$ (&HBE); CHR\$  
(&HA9);      ' 北京

LPRINT CHR\$ (&HCB); CHR\$ (&HBC); CHR\$ (&HC6); CHR\$  
(&HD5);      ' 思普

LPRINT CHR\$ (&HBC8); CHR\$ (&HF0); CHR\$ (&HCC); CHR\$

(&HD8); ' 瑞特

LPRINT CHR\$ (&HB9); CHR\$ (&HAB); CHR\$ (&HCB); CHR\$ (&HBE); ' 公司

## **Chapter 5 Printer Using and Protection**

### **5.1 Print head protection**

In order to guarantee the normal work of the printer, especially shouldn't dismantle the print head at random. As to the users who don't use the outer cover of the printer, they should pay attention to protecting the print head even more.

1. If you do not use the printer for a long time, please don't put through the printer on the power.
2. If the printer works abnormally, please turn off the printer power.
3. Using the power must meet the requirements, otherwise it will be disadvantageous the print head.
4. While changing the paper roll, please notice whether there is paper scrap on the print head, if there is, please blow gently.
5. Keep the circuit board of the printer clean and dustless.
6. When the thermal printer is not clear, can wipe it with the clean cotton ball which needs to be moistened by alcohol.
7. Don't drag the paper hard at the print head.

### **5.2 Other**

Please notice the following aspects too:

1. Don't insert and pull out the chip, if there is abnormity, please hand over to the producer for repairing.
2. When you suppress to join the electric wire by yourself, should pay attention to whether your printer port is parallel interface or serial interface, don't connect to the host computer incorrectly.

## **Chapter 6 Printer Using under Windows**

SPRM series printers can be used under Windows of PC.

1. Must install the driver that offered by our company. Installation method is same to the large-scale printer, sketch the steps of installation: start-----set-----printer-----add the printer-----default
2. Key in the contents.
3. Set the paper width to 44mm or 57mm, spacing and the length of page are optional.
4. Select serial or parallel interface.
5. Carry out printing (at this time the printer can print out the contents

that you have selected or input).

## Appendix 1 Valid Codes Tab

The serial number of valid codes is from 00H to 0FFH, among them 00H-1FH are control codes, 20H-0FFH are character codes. Character codes composed by two character sets, the character codes of each character set are all 20H-0FFH permutation.

Character Set I

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
2		!	"	#	\$	%	&	'	(	)	*	+	,	-	.	/
3	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4	␣	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	↑	←
6	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
7	p	q	r	s	t	u	v	w	x	y	z	{		}	~	
8	o	—	二	≡	四	五	六	七	八	九	+	元	年	月	日	¥
9	£	§	↓	→	∧	±	÷	∞	□	…	o	□	z	z	z	z
A	α	β	γ	δ	ε	ζ	η	θ	λ	μ	υ	Ω	ξ	π	ρ	σ
B	τ	φ	ψ	ω	Γ	Δ	Π	Σ	ψ	Ω	Ξ	Θ	Λ	Φ	Τ	Ζ
C	[	=	□	—	_			/	\	Γ	⊥	⊥	□	×	×	
D	[	=	□	—	_			/	\	Γ	⊥	⊥	□	—		
E	⊥	Γ	Γ	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥	⊥
F	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

## Character Set II

	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
2	百	千	万	Ⅱ	℃	°F	1	+	.	½	⅓	¼	τ	X	✓	
3	//	!	U	∩	⊗	⊂	⊃	€	⊕	V	V	∂	f	f	⊕	∴
4	∴	=	∞	∞	≠	∞	<	>	<	>	⊗	⊕	⊕	⊕	⊕	∴
5	※	⊗	( )	<	>	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕	⊕
6	▲	アイウエオ	カ	キ	ク	ケ	コ	サ	シ	ス	セ	ソ				
7	タ	チ	ツ	テ	ト	ナ	ニ	ヌ	ネ	ノ	ハ	ヒ	フ	ヘ	ホ	マ
8	ミ	ム	メ	モ	パ	ピ	ポ	ラ	リ	ル	レ	ロ	ワ	ヰ	ヱ	ヲ
9	ン	ア	ウ	イ		パ	ピ	ポ	ワ		○	⊕	⊕	⊕	⊕	⊕
A	N	N̂	Π	Π	Π	Π	Π	Π	Π	Π	Π	Π	Π	Π	Π	Π
B	Ø	⊕	ü	é	â	ä	ä	ä	⊕	ê	ë	è	ï	ï	ï	Ä
C	Å	É	æ	Æ	ö	Ö	ü	ü	ÿ	ö	ü	⊕	R	f	a	
D	í	ó	ú	ñ	N̂	a	o	z	⊕	ü	é	ä	ä	ä	ä	⊕
E	ê	ë	é	ï	î	ï	Ä	Ä	Ä	Ä	Ä	Ä	Ä	Ä	Ä	Ä
F	ÿ	ö	ü	⊕	R	f	á	í	ó	ú	ñ	N̂	a	o	z	⊕

## Appendix 2 Self-test Receipt

SPRM printer prints the characters according to the priority order of the two character sets firstly. SPRM self-test receipt:

```
!"#$%&'()*+,-./0123456789:;<=>?@ABCDEFGH
IJKLMNOPQRSTUVWXYZ[\]^_`abcdefghijklmnopqrstuvwxyz
pqrstuvwxyz{|}~¡¢£¥¦§¨ª«¬®¯°±²³´µ¶·¸¹º»¼½¾¿
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Õ Ö × Ø Ù Ú Û Ü
Ý Þ ß à á â ã ä å æ ç è é ê ë ì í î ï ð ñ ò ó ô õ ö ÷ ø ù
```

## Appendix 3 Parallel Interface and Operation

Connect function: exchange data between the host's parallel interface of the instrument, equipment and the printer's parallel interface.

The pin assignment of parallel interface is shown in the following:

Pin No.	Signal	Direction	Description
1	STB	In	Strobe pulse to latch data, reading occurs at falling edge.
3 5 7 9 11 13 15 17	DATA1 DATA2 DATA3 DATA4 DATA5 DATA6 DATA7 DATA8	In In In In In In In In	These signals represent the 1 <sup>st</sup> bit to 8th bit of the parallel data representatively, each signal is at HIGH level when data is logic 1, and LOW when data is logic 0.
19	/ACK	Out	Answering pulse, LOW level signal indicates that data have already been received and the printer gets ready to receive the next data.
21	BUSY	Out	HIGH level signal indicates that the printer is BUSY and can not receive data.
23	PE	Out	Grounding
25	SEL	-	Pulling up to HIGH level signal by a resistor indicates the printer is on-line.
4	/ERR	Out	HIGH level signal indicates that there is no error.
2,6,8,26	NC	Out	No connection
10-24	GND	---	Grounding logical 0 level

Notice: (1) “In” denotes input to the printer, “Out” denotes output from the printer.

(2) Signal level is TTL standard.

### Appendix 4 Serial Interface and Operation

Connect function: exchange data between the host's serial interface of the instrument, equipment and the printer's serial interface.

The pin assignment of serial interface is shown in the following:

Pin No.	Signal Name	Source	Description
3	TXD	Host	Printer receives data from host

2	RXD	Printer	Printer transmits control code X-ON/X-OFF and data to host when using X-ON/X-OFF handshaking protocol
8	CTS	Printer	Signal “MARK” indicates that the printer is “BUSY” and unable to receive data; “SPACE” indicates that the printer is “READY” for receiving data.
6	DSR	Printer	Signal “SPACE” indicates that the printer is “ONLINE”
5	GND	—	Signal Ground
1	DCD	Printer	Same to signal CTS

Notice: (1) The “Printer” and “Host” in “Source” denote the source that signal come from;  
(2) Logical signal level is EIA.

### Index of Print Commands

Decimal	Hexadecimal	Command Name	Function
0	0	NUL	Ending symbol
9	9	HT	Carry out horizontal tab
10	0A	LF	Feed line
11	0B	VT	Carry out vertical tab
13	0D	CR	Carriage return
27 34	1B 22	ESC “n	Select/cancel hexadecimal print
27 38	1B 26	ESC &m n n1 n2…n6	User-defined characters
27 39	1B 27	ESC, m n1 n2 …nk	Print m curving dots
27 43	1B 2B	ESC + n	Select/cancel up-line print
27 45	1B 2D	ESC - n	Select/cancel underline print
27 49	1B 31	ESC 1 n	Set line spacing to n dot lines
27 54	1B 36	ESC 6	Select character set

			I
27 55	1B 37	ESC 7	Select character set II
27 58	1B 3A	ESC :	Restore original codes (Restore the font characters)
27 64	1B 40	ESC @	Initialize printer
27 66	1B 42	ESC B n1...nk NUL	Set vertical tab value
27 68	1B 44	ESC D n1...nk NUL	Set horizontal tab value
27 74	1B 4A	ESC J n	Feed line n dot lines
27 75	1B 4B	ESC K n1 n2...data...	Print n1×8 bit-map graphics
27 81	1B 51	ESC Q n	Set right margin width
27 85	1B 55	ESC U n	Enlarge width n times
27 86	1B 56	ESC V n	Enlarge height n times
27 87	1B 57	ESC W n	Enlarge width and height n times
27 99	1B 63	ESC c n	Select/cancel reverse print
27 102	1B 66	ESC f m n	Print blank or feed line
27 105	1B 69	ESC i n	Select/cancel reverse white print
27 108	1B 6C	ESC l n	Set left margin width
28 38	1C 26	FS &	Select Chinese print mode
28 46	1C 2E	FS ·	Cancel Chinese print mode
28 14	1C 0E	FS SO	Set double width print of Chinese character
28 20	1C 14	FS DC4	Cancel FS SO



## SPRT

---

28 87 n	1C 57 n	FS W n	Set the enlarging multiple of Chinese character
28 45 n	1C 2D n	FS – n	Print Chinese characters with underline
28 73 n	1C 49 n	FS 1 n	Set Chinese character rotational print
28 74	1C 4A	FS J	Set vertical print
28 75	1C 4B	FS K	Set horizontal print
28 100 0	1B 64 00	ESC d NUL	Cutter command